

MAKEVALE PRODUCT SPECIFICATION

Date : 2009
Specification No. : MKVL 012

Product Name:- Tray Material Powder

Use with Tray Material Liquid

No.	Property	Specification	Analytical Method (Test Method)
(1)	Inspection	Blue, Free of extraneous material	MKV 1567 (4) (10)
(2)	Powder / Liquid Ratio	15 g/ 10 ml.	MKV 002
(3)	Mixing & Dough Time @ 23°C	45 Sec. \pm 15 Sec.	MKV 002
(4)	Working Time @ 23°C	5 min. \pm 2 min.	MKV 002
(5)	Setting Time @ 23°C	< 20 min.	DFU, MKV 002